

**CLAIMS**

What is claimed is:

- 1    1.    A method for forming a magnetic head having an improved PtMn layer,  
2        comprising:  
3        forming a PtMn layer using ion beam deposition;  
4        forming an antiparallel (AP) pinned layer structure above the PtMn layer; and  
5        forming a free layer above the AP pinned layer structure.
  
- 1    2.    A method as recited in claim 1, wherein the AP pinned layer structure includes at  
2        least two pinned layers having magnetic moments that are antiparallel to each  
3        other, the pinned layers being separated by an AP coupling layer.
  
- 1    3.    A method as recited in claim 1, wherein a dR of the head is at least 2% greater  
2        than a dR of a substantially similar head having a PtMn layer formed by plasma  
3        vapor deposition.
  
- 1    4.    A method as recited in claim 1, wherein a dR of the head is at least 4% greater  
2        than a dR of a substantially similar head having a PtMn layer formed by plasma  
3        vapor deposition.

1     5.     A method as recited in claim 1, wherein an easy axis coercivity (Hce) of the free  
2           layer is at least 5% less than an Hce of a free layer of a substantially similar head  
3           having a PtMn layer formed by plasma vapor deposition.

1     6.     A method as recited in claim 1, wherein an easy axis coercivity (Hce) of the free  
2           layer is at least 10% less than an Hce of a free layer of a substantially similar head  
3           having a PtMn layer formed by plasma vapor deposition.

1     7.     A method as recited in claim 1, wherein an easy axis coercivity (Hce) of the free  
2           layer is at least 15% less than an Hce of a free layer of a substantially similar head  
3           having a PtMn layer formed by plasma vapor deposition.

1     8.     A method as recited in claim 1, wherein a hard axis coercivity (Hch) of the free  
2           layer is at least 10% less than an Hch of a free layer of a substantially similar head  
3           having a PtMn layer formed by plasma vapor deposition.

1     9.     A method as recited in claim 1, wherein a hard axis coercivity (Hch) of the free  
2           layer is at least 15% less than an Hch of a free layer of a substantially similar head  
3           having a PtMn layer formed by plasma vapor deposition.

1     10.    A method as recited in claim 1, wherein a hard axis coercivity (Hch) of the free  
2           layer is at least 20% less than an Hch of a free layer of a substantially similar head  
3           having a PtMn layer formed by plasma vapor deposition.

- 1 11. A method as recited in claim 1, wherein each of the layers above the PtMn layer  
2 is formed by plasma vapor deposition.
- 1 12. A method as recited in claim 1, wherein each of the layers in the head is formed  
2 by ion beam deposition.
- 1 13. A head formed by the process recited in claim 1.
- 1 14. A head as recited in claim 13, wherein the head forms part of a GMR head.
- 1 15. A head as recited in claim 13, wherein the head forms part of a CIP GMR sensor.
- 1 16. A method for forming a magnetic head having an improved PtMn layer,  
2 comprising:  
3 forming seed layers;  
4 forming a PtMn layer above the seed layers using ion beam deposition;  
5 forming an antiparallel (AP) pinned layer structure above the PtMn layer;  
6 forming a free layer above the AP pinned layer structure;  
7 forming a spacer layer above the free layer; and  
8 forming a bias layer above the spacer layer.
- 1 17. A head formed by the process recited in claim 16.

- 1    18.    A magnetic storage system, comprising:  
2            magnetic media;  
3            at least one head for reading from and writing to the magnetic media, each head  
4                    having:  
5                    a sensor formed at least in part by the process recited in claim 1;  
6                    a write element coupled to the sensor;  
7            a slider for supporting the head; and  
8            a control unit coupled to the head for controlling operation of the head.